NATURA®
INTERIOR WATERBORNE PAINT
PRIMER 511

Features

• Virtually odorless
• Zero VOC’s
• Quick return to service

100% Acrylic
Spatter-resistant
Exhibits excellent holdout properties

General Description

A low odor, zero VOC, 100% acrylic interior latex primer sealer. With spatter resistant properties. Ideally suited for residential applications. Natura® Interior Waterborne Primer (511) does not have the odor of conventional primers which contain ingredients as Volatile Organic Compounds (VOC’s). Always use Natura® Interior Waterborne Primer (511) as a first coat when a low-odor, VOC-free primer/finish system is required.

Recommended For

Priming and sealing new or previously painted drywall, composition board, wood, concrete, plaster, and other porous surfaces when a low odor, solvent free primer/finish system is desired.

Limitations

• Do not paint when temperature of air and surface is below 50° F (10° C).

Recommended For

Limitations

Recommended For

Recommended For

Product Information

Colors:—Standard:
White (01)
(May be tinted with up to 2.0 fl. oz. of Gennex® Waterborne Colorants per gallon)

—Tint Bases:
Gennex® Waterborne Colorant Base: Deep Base (04)

—Special Colors:
Contact your Benjamin Moore & Co. Representative.

Certification:

VOC compliance in all regulated areas

Master Painters Institute MPI # 50, 149, 50 X-Green, 149 X-Green

Class A (0-25) over non-combustible surfaces when tested in accordance with ASTM E-84

Based on independent, third-party testing, the Green Promise ® designation certifies that this product meets or exceeds each standard shown in the following chart.

<table>
<thead>
<tr>
<th>LEED Green Seal™ GS-11</th>
<th>MPI Green Performance™</th>
<th>Greenguard® Children &amp; Schools®</th>
<th>CHPS (Collaborative for High Performance Schools)</th>
<th>VOC (any color)</th>
</tr>
</thead>
<tbody>
<tr>
<td>YES</td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
<td>YES</td>
</tr>
</tbody>
</table>

Technical Assistance:

Available through your local authorized independent Benjamin Moore® retailer. For the location of the retailer nearest you, call 1-800-826-2623, see www.benjaminmoore.com, or consult your local Yellow Pages.

Technical Data

<table>
<thead>
<tr>
<th>White</th>
<th>100% Acrylic Latex</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vehicle Type</td>
<td>100% Acrylic Latex</td>
</tr>
<tr>
<td>Pigment Type</td>
<td>Titanium Dioxide</td>
</tr>
<tr>
<td>Volume Solids</td>
<td>29%</td>
</tr>
<tr>
<td>Coverage per Gallon at Recommended Film Thickness</td>
<td>375 – 425 Sq. Ft.</td>
</tr>
<tr>
<td>Recommended Film Thickness</td>
<td>4.0 mils</td>
</tr>
<tr>
<td>Recommended Film Thickness</td>
<td>1.2 mils</td>
</tr>
<tr>
<td>Dry Time @ 77° F (25° C) @ 50% RH to Touch</td>
<td>30 Minutes</td>
</tr>
<tr>
<td>Dry Time @ 77° F (25° C) @ 50% RH to Recoat</td>
<td>1-2 Hours</td>
</tr>
<tr>
<td>High humidity and cool temperatures will result in longer dry, recoat and service times</td>
<td></td>
</tr>
<tr>
<td>Dries By</td>
<td>Evaporation, Coalescence</td>
</tr>
<tr>
<td>Viscosity</td>
<td>98 ± 3 KU</td>
</tr>
<tr>
<td>Flash Point</td>
<td>None</td>
</tr>
<tr>
<td>Gloss / Sheen</td>
<td>Low Sheen (10-18 @ 85°)</td>
</tr>
<tr>
<td>Surface Temperature at Application</td>
<td>50° F</td>
</tr>
<tr>
<td>Surface Temperature at Application</td>
<td>90° F</td>
</tr>
<tr>
<td>Thin With</td>
<td>See Chart</td>
</tr>
<tr>
<td>Clean Up Thinner</td>
<td>Clean Water</td>
</tr>
<tr>
<td>Weight Per Gallon</td>
<td>10.0 lbs</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>40° F</td>
</tr>
<tr>
<td>Storage Temperature</td>
<td>90° F</td>
</tr>
<tr>
<td>Volatile Organic Compounds (VOC)</td>
<td>0 Grams / Liter* 0 LBS / Gallon</td>
</tr>
</tbody>
</table>

* Reported VOC values are for all bases/colors.
Natura® Interior Waterborne Paint, Primer 511

Surface Preparation
Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials and mildew. Remove any peeling or scaling paint and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust.

New plaster or masonry surfaces must be allowed to cure (30 days) before application to cure. Cured plaster should be hard, have a slight sheen and maximum pH of 10; soft, porous or powdery plaster indicates improper cure. Never sand a plaster surface; knife off any protrusions and prime before applying patching compound.

Poured or pre-cast concrete with a very smooth surface should be etched or abraded to promote adhesion, after removing all form release agents and curing compounds. Remove any powder or loose particles before priming.

Difficult Substrates: Benjamin Moore & Co. offers a variety of specialty primers for use over difficult substrates such as plaster, bleeding woods, grease stains, crayon markings, high glossy surfaces, galvanized metal or other substrates where paint adhesion or stain suppression is a particular problem. Your Benjamin Moore® retailer can recommend the right problem-solving primer for your special needs.

WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Carefully clean up with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

Primer/Finish Systems
Natura® Interior Waterborne Primer is the preferred primer in most situations. New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary. For best hiding results, tint the primer to the approximate shade of the finish coat, especially when a significant color change is desired.

Special Note: Certain custom colors require a Deep Color Base Primer tinted to a special prescription formula to achieve the desired color. Consult your retailer.

Wood, and engineered wood products:
Primer: Natura® Interior Waterborne Primer (511)
Finish: 1 or 2 coats of the Natura® interior finish of your choice

For bleeding woods such as cedar and redwood, use Fresh Start® 100% Acrylic Superior Primer (046) or Fresh Start® All-Purpose Alkyd Primer (024)
Finish: 1 or 2 coats of the Natura® interior finish of your choice

Drywall:
Primer: Natura® Interior Waterborne Primer (511)
Finish: 1 or 2 coats of the Natura® interior finish of your choice

Plaster:
Primer: Natura® Interior Waterborne Primer (511)
Finish: 1 or 2 coats of the Natura® interior finish of your choice

Rough or Pitted Masonry:
Primer: Super Spec® Latex Block Filler (160) or Super Spec® Masonry Interior/Exterior Hi-Build Block Filler (206)
Finish: 1 or 2 coats of the Natura® interior finish of your choice

Smooth Poured or Pre-cast Concrete:
Primer: Super Spec® Masonry Int./Ext. 100% Acrylic Masonry Sealer (N066) or Natura® Interior Waterborne Primer (511)
Finish: 1 or 2 coats of the Natura® interior finish of your choice

Non-Ferrous Metal (galvanized & aluminum):
All new metal surfaces must be thoroughly cleaned with (P83) Oil & Grease Emulsifier to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion
Primer: Natura® Interior Waterborne Primer (511)
Finish: 1 or 2 coats of the Natura® interior finish of your choice

Repaint, All Substrates: Prime bare areas with the primer recommended for the substrate above.

Application
Stir thoroughly before and during use. Apply one or two coats. For best results, use a premium Benjamin Moore® custom-blended nylon/polyester brush, premium Benjamin Moore® roller, or a similar product. Apply paint generously from unpainted area into wet area. This product can also be sprayed. See Chart below:

Thinning/Cleanup

| Condition with Benjamin Moore® 518 Extender may be necessary under certain conditions to adjust open time or spray characteristics. The chart below is for general guidance. |
|-------------------|-------------------|
| Mild conditions | Severe Conditions |
| Humid (RH> 50%) with no direct sunlight & with little to no wind | Dry (RH<50%), in direct sunlight, or windy conditions |

Brush: Nylon / Polyester
Roller: Premium Quality
Spray: Airless
Pressure: 1500 - 2500 psi
Tip: 0.013 - 0.017

Add 518 Extender or water:
Max of 8 fl. oz. to a gallon of paint
Never add other paints or solvents.

Clean-up: Wash painting tools in warm soapy water immediately after use. Spray equipment should be given a final rinse with mineral spirits to prevent rusting.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry, empty containers may be recycled in a can recycling program. Local disposal requirements vary; consult your sanitation department or state-designated environ-mental agency on disposal options.

Environmental, Health & Safety Information
Use only with adequate ventilation. Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer’s directions for respirator use. Close container after each use. Wash thoroughly after handling.

FIRST AID: In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

IN CASE OF SPILL – Absorb with inert material and dispose of as specified under “CleanUp”.

KEEP OUT OF REACH OF CHILDREN
PROTECT FROM FREEZING

Refer to Material Safety Data Sheet for additional health and safety information.